

ASAP!!

Reprint

Work Order ID 111447

March-10-14 9:57:15 AM

\*111447\*

Page 1

Item ID: D4695-2

Revision ID:

Item Name: Channel

Start Date: 1/22/14 Start Qty: 8.00 \*8\*

Required Date: 1/27/14 Req'd Qty: 8.00 \*8\*

Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID      Operation  
Description

Set Up/  
Run Hours      Tool ID      Tool #      Plan  
Code      Accept  
Qty      Reject  
Qty      Reject  
Number      Insp.  
Stamp

Draw Nbr      Revision Nbr

D4695      B

100

\*100\*

Waterjet

FLOW CNC Waterjet

6061.040

FLOW WATER JET

Memo

1-Cut as per Dwg  
Dwg Rev: B  
Prog Rev: B  
2-Deburr if necessary

0.00

0.00

8 0 Jm14-03-11

110

\*110\*

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

8 0 Jm14-03-11

120

\*120\*

QC

Quality Control

QC8- Inspect parts - second check

Memo

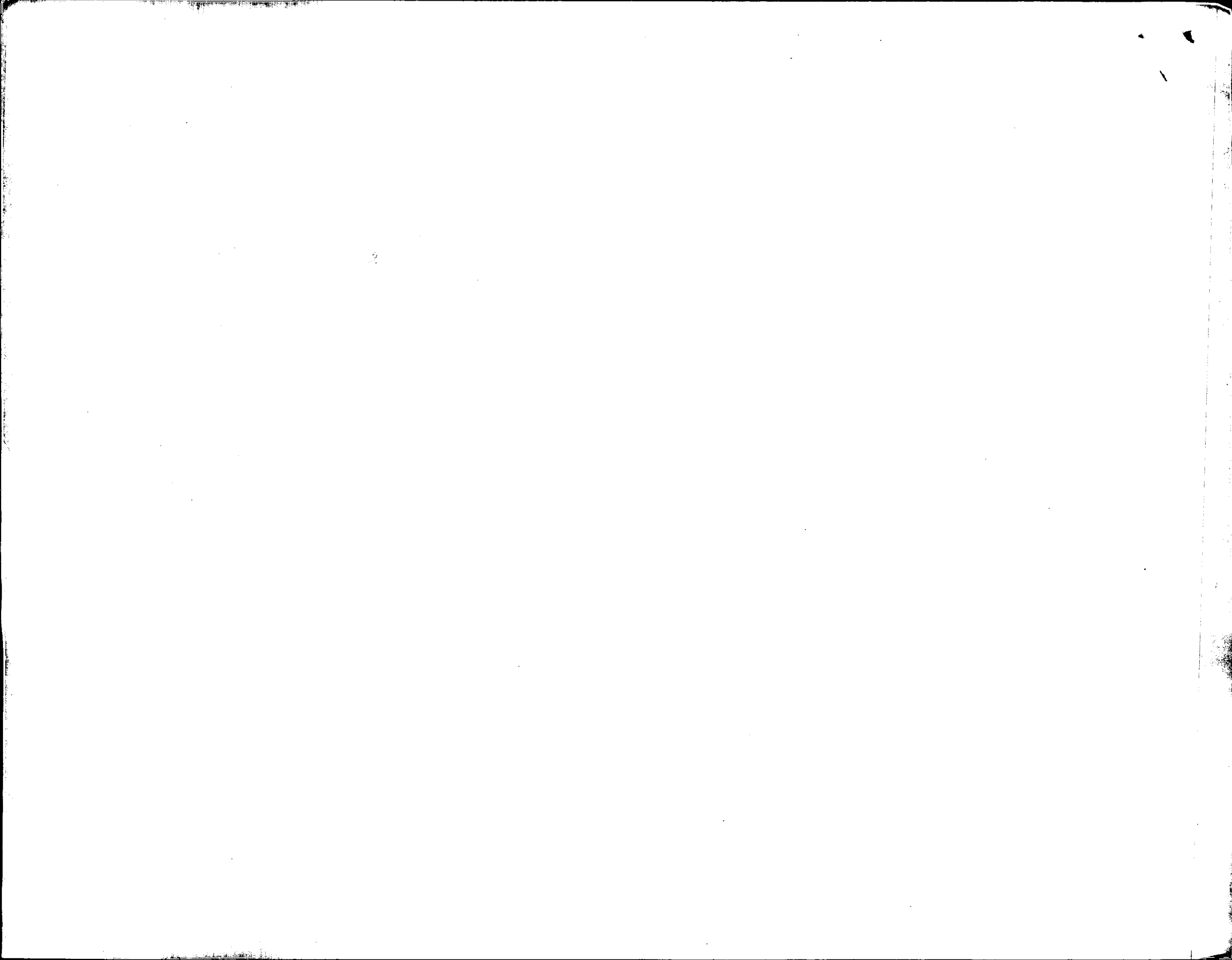
0.00

0.00

8 0 Jm14-03-11

DAS  
27  
9-89

14/3/11



**Work Order ID 111447**

March-10-14 9:57:15 AM

**\*111447\***

Page 2

Item ID: D4695-2

Revision ID:

Item Name: Channel

Start Date: 1/22/14

Start Qty: 8.00

**\*8\***

Required Date: 1/27/14

Req'd Qty: 8.00

**\*8\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

**\*NR1\***

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Bend as per dwg  
NC BRAKE

0.00

**\*130\***

Brake NC

Memo

0.00

68-6  
0E  
SVD

3

14603/11

150

QC5- Inspect part completeness to step on W/O

0.00

**\*150\***

QC

Memo

0.00

Quality Control

68-6  
27  
SVD  
14/3/11

8

160

Chemical Conversion Coat per QSI005 4.1

0.00

**\*160\***

HandFinish

Memo

0.00

Hand Finishing

8

146143-4



# Work Order ID 111447

March-10-14 9:57:15 AM

**\*111447\***

Page 3

Item ID: D4695-2

Revision ID:

Item Name: Channel

Start Date: 1/22/14

Start Qty: 8.00

**\*8\***

Required Date: 1/27/14

Req'd Qty: 8.00

**\*8\***

Reference:

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Stop

**\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

**\*NR1\***

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180

QC7-Inspect Chemical Conversion Coat

0.00

**\*180\***

QC

Memo

Quality Control

0.00

190

Identify as per dwg & Stock Location:

0.00

**\*190\***

Packaging

Memo

Packaging

0.00

200

QC21- Final Inspection - Work Order Release

0.00

**\*200\***

QC

Memo

Quality Control

0.00

MC5 1403-73

ME  
14-3-12

# Picklist Print

March-10-14 9:57:14 AM

Page 1

Work Order ID: 111447

**\*111447\***

Parent Item: D4695-2

**\*D4695-2\***

Parent Item Name: Channel

Start Date: 1/22/14

Required Date: 1/27/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.08.07 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.040

Purchased

No

100

sf

339.7100

1.6

14

**\*M6061T6S 040\***

**\*\***

July-03-11

6061-T6 .040 Sheet

Location

Loc Qty

Loc Code

MAT021

339.71

m126350

51.3

m126981

96.41

m128422

192

125422

## FIRST ARTICLE INSPECTION CHECKLIST

**OAS**

27







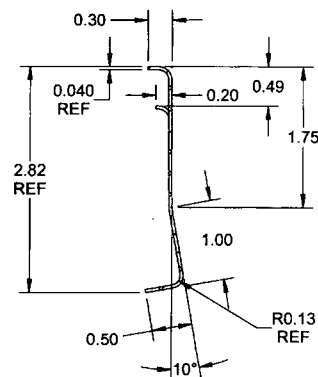
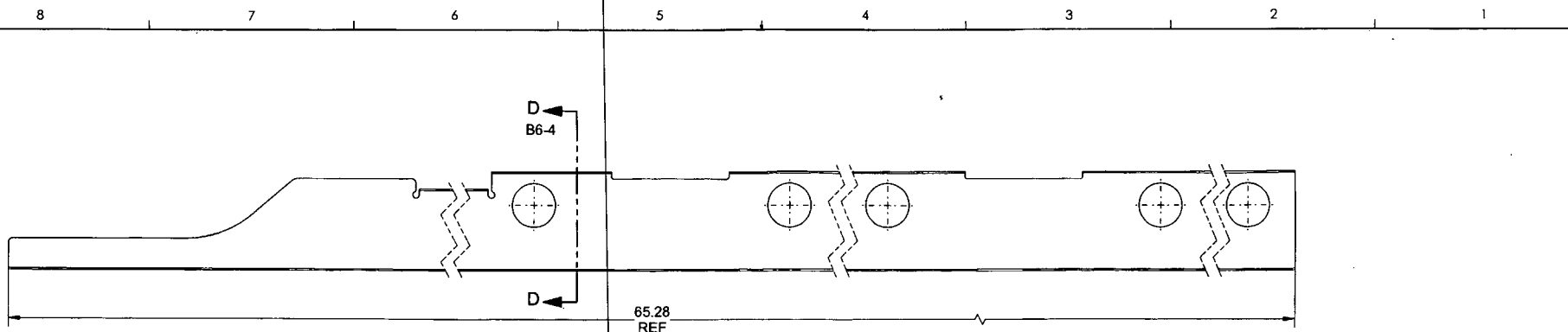




flat :

try to bend it

Sylvie will



**SECTION D-D D6-4**

**D4695-2 CHANNEL**

**RELEASED**  
2013-04-02

**NOTES:**

- 1) MATERIAL: MAKE FROM D4695-2F FLAT PATTERN.
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.69 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO. <b>D4695</b>	REV. B
MFG. APPR.	<i>BT</i>	SHEET 4 OF 12	
APPROVED	<i>BT</i>	TITLE	SCALE
DE APPR.	<i>BT</i>	<b>CHANNEL ASSEMBLY</b>	NTS
DATE	13.03.13	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	